Conversion table for standard pressure units

1 "Hg	1 "H ₂ 0	1 psi	1 mmWC	1 mWC	1 mmHg	1 atm	1 kp/cm²	1 kp/mm ²	1 MPa	1 kPa	1 Pa	1 mbar	1 bar	Unit
0.0338639	0.00249089	0.06894757	0.000098067	0.0980665	0.001333224	1.01325	0.980665	98.0665	10	0.01	0.00001	0.001	1	bar
33.8639	2.49089	68.94757	0.0980665	98.0665	1.333224	1013.25	980.665	98066.5	10000	10	0.01	-1	1000	mbar
3386.4	249.089	6894.757	9.80665	9806.65	133.3224	101325	98066.5	9806650	1000000	1000	1	100	100000	Pa
3.3864	0.249089	6.894757	0.00980665	9.80665	0.1333224	101.325	98.0665	9806.65	1000	4	0.001	0.1	100	kPa
0.0033864	0.000249089	0.006894757	0.000009807	0.00980665	0.000133322	0.101325	0.0980665	9.80665	-1	0.001	0.000001	0.0001	0.1	MPa
0.000345312	0.0000254	0.0070307	0.000001	0.001	0.000013951	0.01033227	0.01	-1	0.1019716		0.000000102	0.0000101972	0.01019716	kp/mm²
0.0345312	0.00254	0.070307	0.0001	0.1	0.00135951	1.033227	1	100	10.19716	0.01019716	0.000010197	0.001019716	1.019716	kp/cm ²
0.03342104	0.002458317	0.068046	0.000096784	0.0967841	0.001315789	1	0.967841	96.7841	9.86923	0.00986923	0.000009869	0.000986923	0.986923	atm
25.4	1.86832	51.715217	0.073556	73.556	1	760	735.559	73555.9	7500.62	7.50062	0.00750062	0.750062	750.062	mmHg
0.345316	0.0254	0.70307	0.001	-1	0.01360	10.33227	10	1000	101.9716	0.1019716	0.0001019716	0.01019716	10.19716	mWC
345.316	25.4	703.07	-1	1000	13.60	10332.27	10000	1000000	101971.6	101.9716	0.1019716	10.19716	10197.16	mmWC
0.49115	0.03613	-	0.001422327	1.4223274	0.019336	14.6959	14.223344	1422.3344	145.0377	0.1450377	0.000145038	0.01450377	14.50377	psi
13.595	-	27.68	0.03937008	39.37008	0.53524	406.38858	393.7008	39370.08	4014.63	4.01463	0.00401463	0.401463	401.463	"H ₂ O
-	0.07356	2.03529	0.002895902	2.8959016	0.03937	29.92126	28.959016	2895.9016	295.3	0.2953	0.0002953	0.02953	29.53	"Hg

17

Information on the Pressure Equipment Directive 2014/68/EU (PED)

The European Pressure Equipment Directive came into force on May 30, 2002. The following paragraphs provide some information on the Directive itself and on our activities within the framework of this Directive:

- AFRISO-EURO-INDEX GmbH pressure gauges with a full scale value of greater than 0.5 bar are subject to the Pressure Equipment Directive and meet the appropriate requirements.
- Since the future application conditions of most pressure gauges are normally not completely known at the time of manufacture, we always manufacture our products in accordance with the most stringent criteria (gases of group 1).
- This way, our pressure gauges with a full scale value of 200 bar receive a CE mark according to the conformity assessment procedure.
- Pressure gauges with a connection flange of greater than DN 25 receive a CE mark with a full scale range of 0.5 bar and greater.
- The CE mark is attached to the outside of the housing (type designation plate).
- A declaration of conformity is provided on request.
- Detailed operating instructions and the appropriate data sheets are available at www.afriso. com in the download centre.
- Pressure gauges with a full scale value of less than 0.5 bar and loose chemical seals do not fall under the PED and must not carry a CE mark.
- Pressure gauges with a full scale value of between 0.5 bar and 200 bar fall under "Good Engineering Practice" and must not carry a CE mark (section 4, paragraph 3).
- We are not authorised to CE mark pressure gauges without a company name or a company logo.
- Pressure gauges which are used as a part of a safety system installed to protect against exceeding permissible limit values (equipment parts with a safety-related function) are treated separately.
- Our pressure gauges comply with the European Standards EN 837-1 and EN 837-3 and are manufactured and tested according to the appropriate requirements.



Selection criteria/safety considerations for pressure gauges as per EN 837-2

Medium	Liquid										
Housing		Withou	ut filling		With filling						
Nominal size	40/50	/63/80	100/1	60/250	40/50	/63/80	100/160/250				
Range bar	≤ 25	> 25	≤ 25	> 25	≤ 25	> 25	≤ 25	> 25			
Code for minimum safety version	0	0	0	0	S1	S1	S1	S1			
AFRISO type designation	All	All	All	All	D6/D7/D8	D6/D7/D8	D7/D8	D7/D8			
	·	·	·								
Medium	Gas or steam (attention: not applicable to oxygen + acetylene)										
Housing		Withou	ut filling		With filling						
Nominal size	40/50	40/50/63/80 100/160/250 40/50/63/80				100/16	0/160/250				
Range bar	≤ 25	> 25	≤ 25	> 25	≤ 25	> 25	≤ 25	> 25			
Code for minimum safety version	0	S2	S1	S3	S1	S2	S1	S3			
AFRISO type desig- nation	All	"A"	D4/D9	RF 100/160 Si D4x2	D6/D7/D8	"B"	D6/D7/D8	RF 100/160 Si D8x2			

Explanations of key:

"A" RF 63 Ch D 9x2, RF 63 Si D 4x2, RF 50/63 ST, RF 50/63 GT,

- RF 63 MK/IK D 3x2
- "B" RF 63 D 7x2, RF 63 Si D 8x2
- 0 Pressure gauges without blow-out
- S1 Pressure gauges with blow-out
- S2 Safety pressure gauges without solid baffle wall
- S3 Safety pressure gauges with solid baffle wall (for higher safety level)

Note 1:

Pressure gauges for oxygen and acetylene must meet the requirements for safety pressure gauges (NS 40 – 80 S2, NS 63/100/160 S3).

Note 2:

Pressure gauges with glycerine filling must not be used for oxygen or other oxidation process fluids. High-concentration fluorine liquids and chlorinated liquids (for example, halocarbon) can be used for such applications.

Note 3:

This table contains the standard safety version with the corresponding keys. Users must take into consideration any information they have concerning their special requirements and may also use safety pressure gauges at pressures below than 25 bar.

i.

Silicone-filled pressure measuring instruments may not be used in production facilities for paint and lacquer and in paint shop environments.

